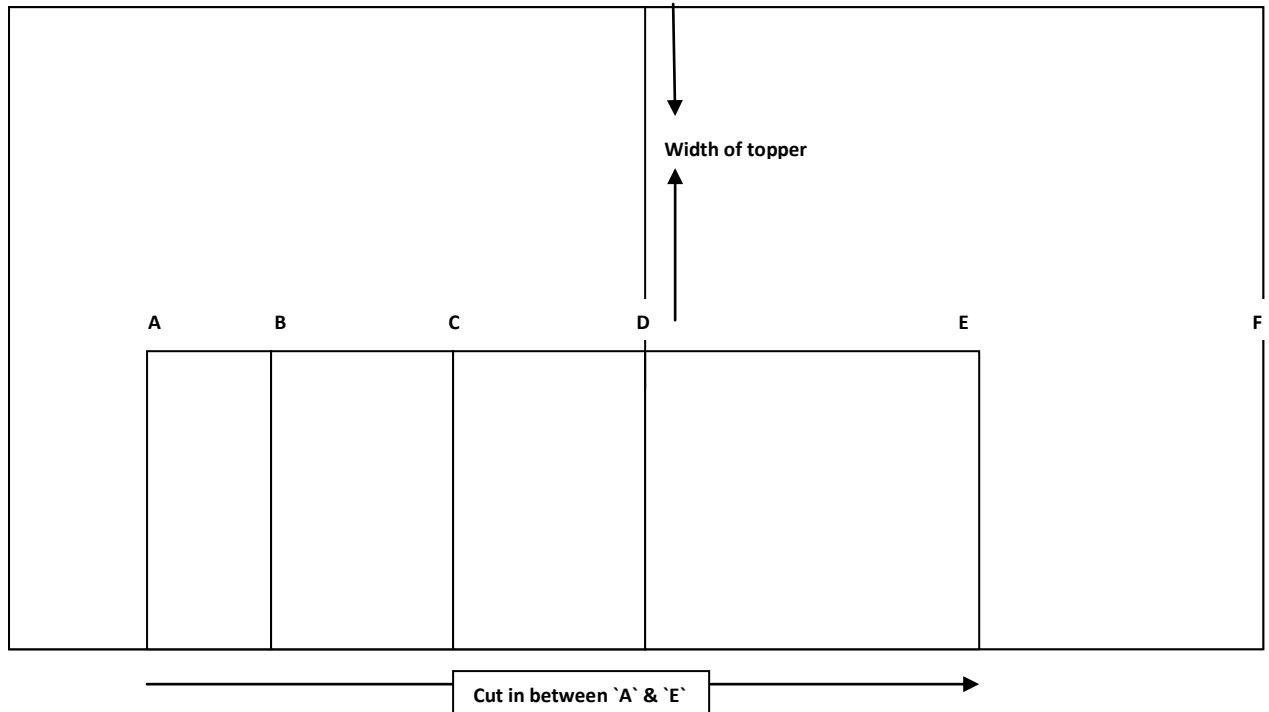




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### Grand Calibur Labels 1 Stepper Card



`A` to `E` are all score lines and also the points are where you will need to cut in between. The measure between `E` & F is just to ensure the width is correct to the edge.

When using the different size dies for each finished card size, use the relevant measurements from the table below.

**D point is a full creased fold line** that will be made when cutting the die shape on the folded line.

#### Stepper Card Measurements using the Grand Calibur Labels 1 Die

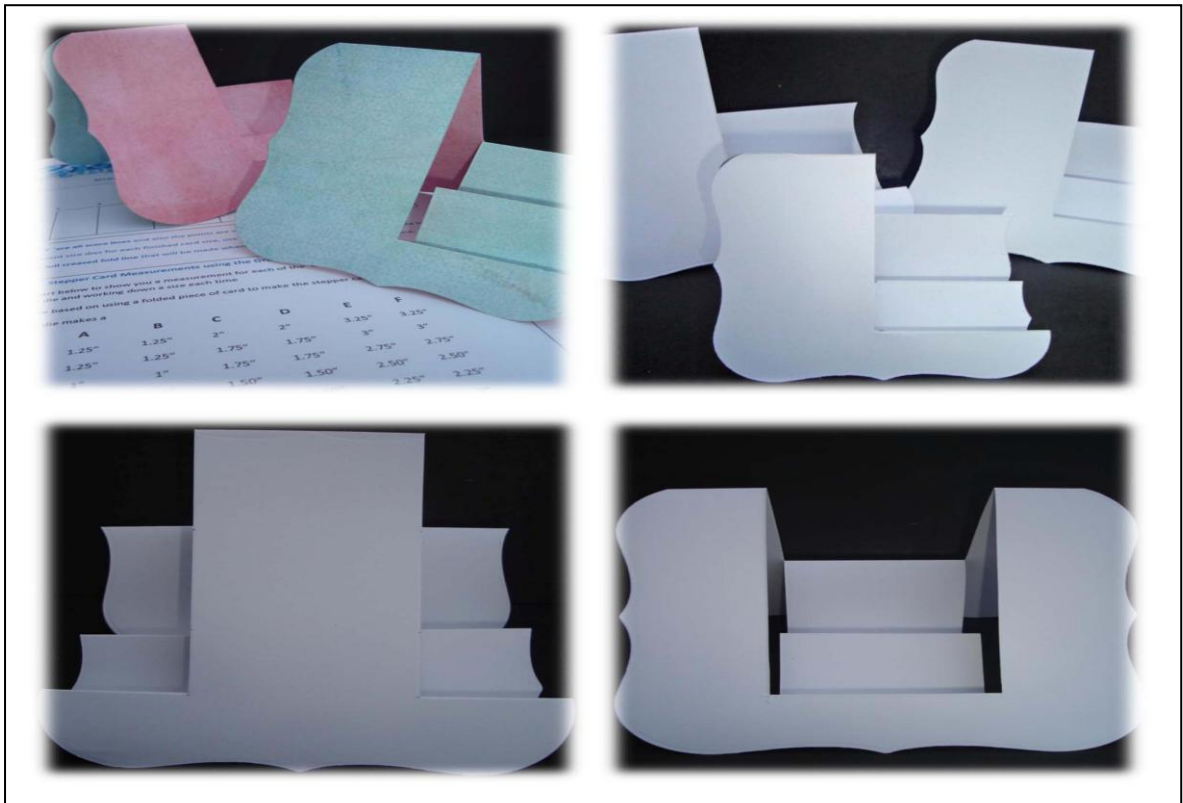
Use the chart below to show you a measurement for each of the `Grand 1 dies` starting with the largest die and working down a size each time

The sizes are based on using a folded piece of card to make the stepper card.

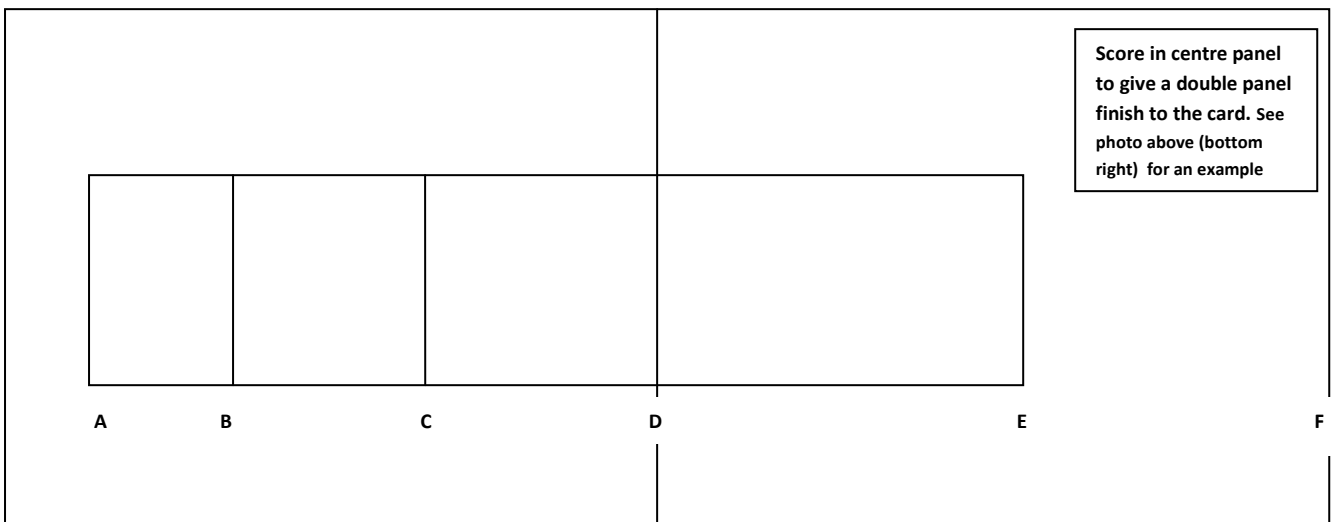
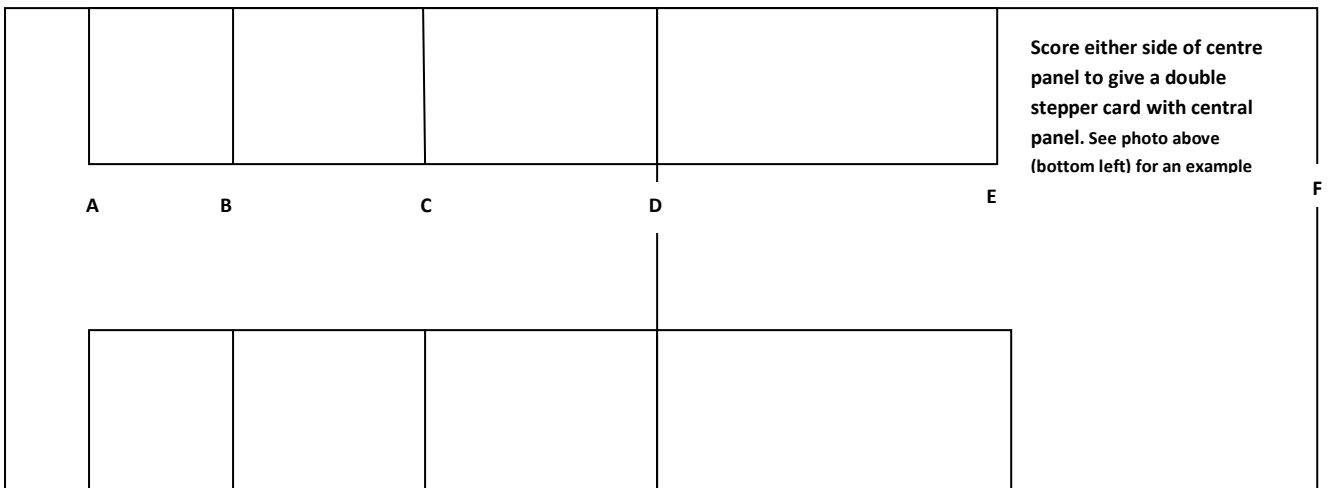
The Largest die makes a

	<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>	<b>F</b>
<b>6.5" Card</b>	1.25"	1.25"	2"	2"	3.25"	3.25"
<b>6.0" Card</b>	1.25"	1.25"	1.75"	1.75"	3"	3"
<b>5.5" Card</b>	1"	1"	1.75"	1.75"	2.75"	2.75"
<b>5.0" Card</b>	1"	1"	1.50"	1.50"	2.50"	2.50"
<b>4.5" Card</b>	0.75"	0.75"	1.50"	1.50"	2.25"	2.25"
<b>4.0" Card</b>	0.75"	0.75"	1.25"	1.25"	2"	2"

Use the above chart to make all 6 sizes of side stepper cards



Or change the embossed lines to make double side steppers following the chart below.

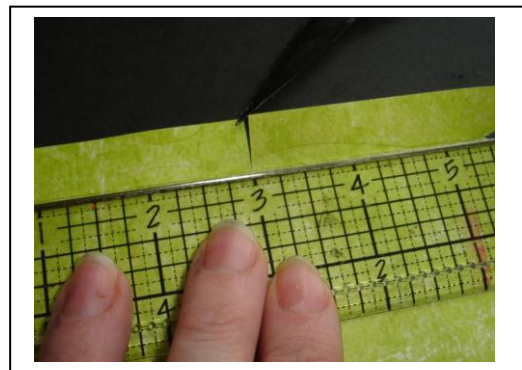


## How to join two pieces of paper to make a Side Stepper using a Nestability Die



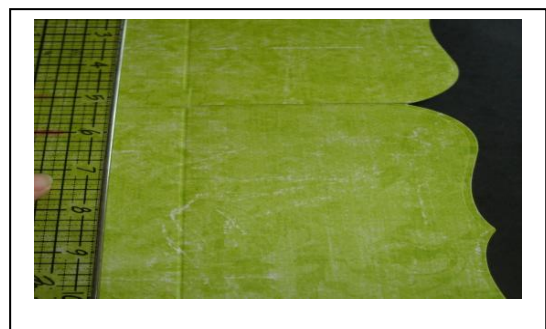
Select the size of card / paper you want to make the side stepper with. This technique is great when using 12" x12" papers or A4.

On one piece score 1cm in from the edge to create a tab.



Fold the tab over the single piece of patterned paper, **DO NOT** tape the tab at this stage. Place the die over the folded edge and cut through the die cutting machine. This will ensure the folded edge does not get cut.

Now measure the topper size, this will be point 'D' on the chart. Cut a straight line down the 1cm tab at this measurement.



Place double sided tape on the reverse side of the first half of the tab and then on the top side for the remaining part of the tab.

Stick 1 tab on top & 1 underneath and continue to follow the workshops steps to complete the stepper base. This technique allows the tabs to hidden within the folds. The finished steppers are found at the top of this page and shows what can be achieved by using the double sided paper.